## English vowel phonemes and typical problems they pose

/i:/	[iː]	(beat)	slightly diphthongized, not as tense as in German
	[i]	(happy)	shorter (but not lax) in a word-final unstressed open syllable
/I/	[I]	(bin)	approximately as in German; never with lip-rounding (!)
		(before)	in General American and Australian English, more likely to be [bəˈfə:] than [bɪˈfə:]
/e/	[e]	⟨bet⟩	more open than French /e/ (été) or German /e:/ (Mehl) but not as open as French or German / $\epsilon$ / (bête) (Bäcker)
/æ/	[æ]	(bat)	more open than French or German /ɛ/, very much less central than German /a/ <code>⟨backen⟩</code>
/aː/	[aː]	(cart)	further back than standard German /aː/
	[a]	(partake)	shortened in an unstressed syllable
/ʊ/	[¤]	(shop)	much more open than German /ə/ 〈Hocker〉; the 'plum-in-your-mouth' vowel
/ʌ/	[Λ]	(shut)	varies considerably with dialect; in Southern British / $\Lambda$ / is like an unrounded version of French / $\sigma$ / (Somme), i.e. almost central rather than back; in Australian English / $\Lambda$ / is central and open; in General American the corresponding vowel is mid central and is therefore transcribed / $\sigma$ /; in Northern British it is normally / $\sigma$ /, so that the first syllable of (butter) sounds similar to the first syllable of German (Butter)
/əː/	[ɔː]	(caught)	less open than German /ɔ/; the 'banana' vowel
	[ə]	$\langle portend \rangle$	shortened in an unstressed syllable
/ʊ/	[ʊ]	(put)	approximately as in German
/uː/	[uː]	(shoot)	slightly diphthongized, very much centralized compared with German
	[u]	(rubella)	shortened in an unstressed syllable
/3ː/	[3ː]	(shirt)	mid central unrounded and a monophthong; the corresponding German sound is a diphthong /œɐ/ (Böasdäi) whose first part is rounded
/ə/	[ə]	(about)	mid central unrounded; the corresponding German sound is mid-close central un- rounded [9], i.e. is like a very lax attempt at /e/ (at least for a Bavarian)
		<bitter></bitter>	mid-central unrounded; the corresponding German sound is near-open central un- rounded [ɐ]; the English sound really is a neutral vowel, neither front nor back, nei- ther close nor open, and unrounded.
/eɪ/	[e1]	<late></late>	the closest corresponding German vowel /e:/ is a long monophthong; such a monophthong occurs e.g. in Yorkshire English, but in Southern British it's a diph- thong
/əʊ/	[əʊ]	(coat)	the starting point of this diphthong can vary anywhere between mid-open back rounded [ $\sigma$ ], mid central [ $\sigma$ ] and even (!) mid-open front (or front-central) unrounded [ $\epsilon$ ] (or [ $\epsilon$ ]); this is because its former opposite number / $\epsilon\sigma$ / no longer exists and can no longer constrain it; if you pronounce a monophthong [ $\sigma$ :] people will think you're from Yorkshire
/aɪ/	[aɪ]	<pre>kite&gt;</pre>	starts further back than the corresponding German diphthong, more like [ɑɪ]; often the end point is more like [e], so: [ɑe]
/aʊ/	[aʊ]	(shout)	starts further forward than the corresponding German diphthong, in an extreme case more like $[av]$ (!)
/əɪ/	[91]	(coin)	starting point is mid, starting point of the corresponding German diphthong is mid- open
/ıə/	[I9]	<fear></fear>	starting point is lax compared to the starting point of the corresponding German diphthong, end point is not as open; may produce a "linking r"
/eə/	[eə]	(fair)	starting point is lax compared to the starting point of the corresponding German diphthong, end point is not as open; may produce a "linking r"
/ʊə/	[ʊə]	<tour></tour>	starting point is lax compared to the starting point of the corresponding German diphthong, end point is not as open; often pronounced as a monophthong [ɔ:]; may produce a "linking r"